



Date: 2 December 2016

Time: 9.30 – 12.30

Location: FAO, Philippines room

#### DRAFT AGENDA

1. Adoption of the agenda
2. Objective, outcomes, output (*for discussion and agreement*)
3. Process (*for discussion and agreement*)
4. Areas for policy attention (*for discussion*)
5. Template for submissions (*for discussion*)
6. AOB

#### Background documents:

- Agenda - OEWG\_Urb\_Rur\_transf/2016/12/02/01
- Proposed process - CFS OEWG\_Urb\_Rur\_transf/2016/12/02/02
- Background document to the Forum on Urbanization, rural transformation and implications for food security and nutrition at CFS 43
- Outcome of the Forum on Urbanization, rural transformation and implications for food security and nutrition at CFS 43
- Draft outcome document of the United Nations Conference on Housing and Sustainable Urban Development (Habitat III)
- Templates for submissions: a) Experiences and best practices on the use and application of the VGGT; b) Case studies on Building knowledge, skills and talent development of youth to further food security and nutrition; c) Good practices on Promoting decent rural employment.