

**CSM Advisory Group**  
**Draft Contributions to the Joint Meeting of the CFS Bureau and Advisory Group,**  
**8 July 2016**

**Agenda Item 1: CFS 43 Draft Decisions**

**1a) Decision box SDG:**

The CSM agrees with the draft decision box and the draft document on CFS engagement with the SDGs, as negotiated by the OEWG.

Regarding the preparation of the CFS 43 session, which also provides guidance for the CFS report to the High Level Political Forum, we suggest that the Technical Task Team be reconvened by the Secretariat in order to prepare a background document that can inform plenary debate at CFS 43. Given the limited plenary time, an initial discussion among all CFS constituencies should be organized by reconvening the OEWG on SDGs in September. These proposals would allow the Plenary to provide clear guidance on the further process for the preparation of the CFS report to the High Level Political Forum.