# CFS Bureau and Advisory Group meeting

**Date:** 8 July 2016  
**Lebanon Room, FAO, 09.30-13.30 and 14.30-16.00**

## Provisional Agenda

<table>
<thead>
<tr>
<th>#</th>
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| 1 | CFS 43 Draft Decisions:  
a) SDGs  
b) Nutrition  
c) Smallholders | CFS/BurAG/2016/07/08/01_a  
CFS/BurAG/2016/07/08/01_b  
CFS/BurAG/2016/07/08/01_c | For discussion and Bureau decision |
| 2 | MYPoW:  
a) CFS 43 Draft Decision  
b) Decision on HLPE note on Critical and Emerging Issues in FSN | CFS/BurAG/2016/07/08/02 | For discussion and Bureau decision |
| 3 | GSF:  
a) CFS 43 Draft Decision  
b) GSF 2016 Version  
c) Workplan 2016/2017 | CFS/BurAG/2016/07/08/03_a  
CFS/BurAG/2016/07/08/03_b  
CFS/BurAG/2015/11/24/04/Rev.f | For discussion and Bureau decision |
| 4 | Monitoring:  
a) CFS 43 Draft Decision  
b) Terms of Reference | CFS/BurAG/2016/07/08/04_a  
CFS/BurAG/2016/07/08/04_b | For discussion and Bureau decision |
| 5 | VGGT – Multi-stakeholder stocktaking dialogue | CFS/BurAG/2016/07/08/05 | For discussion |
| 6 | Urbanization and Rural Transformation:  
a) Background document  
b) Agenda of the forum  
c) CFS 43 Draft Decision  
d) Summary of workshop | CFS/BurAG/2016/07/08/06_a  
CFS/BurAG/2016/07/08/06_b  
CFS/BurAG/2016/07/08/06_c  
CFS/BurAG/2016/07/08/06_d | For discussion and Bureau decision |
| 7 | Updates:  
a) Workstream and CFS 43 updates  
b) Budget updates  
c) CFS Annual Progress Report | CFS/BurAG/2016/07/08/07_a  
CFS/BurAG/2016/07/08/07_b  
CFS/BurAG/2016/07/08/07_c | For information and discussion |
| 8 | CFS Bureau & Advisory Group Calendar of Meetings 2016-2017 | CFS/BurAG/2016/07/08/08_a  
CFS/BurAG/2016/07/08/08_b | For discussion and Bureau decision |
| 9 | CFS Evaluation – discussion of inception report | CFS/BurAG/2016/07/08/09  
(document to follow) | For discussion |
| 10 | CFS approach to policy convergence (postponed from March meeting) | CFS/BurAG/2016/03/31/05 | For discussion |
| 11 | Any other business | | |

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For information and discussion: CFS/BurAG/2016/07/08/08_a  
CFS/BurAG/2016/07/08/08_b

For discussion and Bureau decision: CFS/BurAG/2016/07/08/01_a  
CFS/BurAG/2016/07/08/01_b  
CFS/BurAG/2016/07/08/01_c  
CFS/BurAG/2016/07/08/02  
CFS/BurAG/2016/07/08/03_a  
CFS/BurAG/2016/07/08/03_b  
CFS/BurAG/2015/11/24/04/Rev.f  
CFS/BurAG/2016/07/08/04_a  
CFS/BurAG/2016/07/08/04_b  
CFS/BurAG/2016/07/08/05  
CFS/BurAG/2016/07/08/06_a  
CFS/BurAG/2016/07/08/06_b  
CFS/BurAG/2016/07/08/06_c  
CFS/BurAG/2016/07/08/06_d  
CFS/BurAG/2016/07/08/07_a  
CFS/BurAG/2016/07/08/07_b  
CFS/BurAG/2016/07/08/07_c

For information and discussion: CFS/BurAG/2016/03/31/05